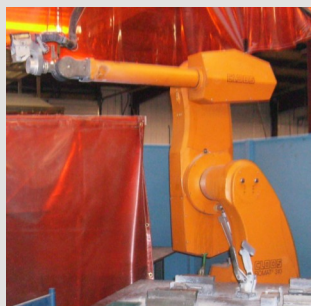




# B&P MANUFACTURING EQUIPMENT



## MACHINING DEPARTMENT

### Machine Centers

Bridgeport, 36" x 12" x 18" table capacity, digital location

HAAS VF 7, 60" X-axis, 32" Y-axis, 30" Z-axis capacity

### Lathe

TRAK TRL 1440 lathe, Ø8.5" x 3' length capacity



## WELDING DEPARTMENT

### Welders

(12) Miller 350 P, pulse MIG machines

(7) Miller Dynasty, TIG machines

Miller spot welder, steel, 3/16" thick capacity

(2) Bugo, linear track welders

CLOOS 503 SD, twin cell robotic welder, 5'x 32" x 2' cell cap

Plasma System, steel/aluminum 1/2" capacity

## METAL FORMING

### Shears

Amada, 8'L, 1/4" thickness capacity

Accurshear, 12'L, 3/8" thickness capacity

### Press Brakes

Guifil PE 20-63, 60 ton x 8'L cap, standard American

Amada NC-9EX, 120 ton x 12'L cap, precision European

### Aluminum Saws

Elumatech, 10" x 8" cut capacity, auto-stop

FOM, 12" x 10" cut capacity, auto-feed and stop

### Ironworker

Scotchmen, 90 ton capacity

### Punch Presses

USI 150, 150 ton mechanical

Cincinnati 110, 110 ton hydraulic

Amada, 80 ton mechanical

Minster 148, 60 ton mechanical

### Turret Punch Presses

Amada Coma 557, 50"W, 1/4" thick capacity

Amada Pega 344, 36"W, 3/16" thick capacity

### Panel Folder

RAS RZ-74, 3/16" aluminum/10GA steel x 10'L cap

### Belt/Orbital Sanders

(4) Vertical

(1) Rotary

### Tube Benders

Pines, single axis tube bender

SOCO SB-63, two-axis CNC tube bender

Langbow Twinbend32, two-head hydraulic bar/tube bender

### Bandsaws

W.F. Wells, 10"W x 12"H capacity, horizontal

Fay & Egan, 18" throat, vertical

## MISCELLANEOUS

### Sewing

Alder, heavy duty walking foot sewing machine

### Heat Treat

8' x 12' x 8' capacity

## PAINT AND FINISHING

### Paint

Nordson powder coat booth, 10' x 20' x 10'

ASC wet paint booth, 15' x 25' x 10'

Steam clean wash and pre-treatment area, 21' x 14' x 8'

Ridoline wash and pre-treatment area 23' x 13' x 15'

### Deburr Tanks

(2) steel shot media

(2) plastic media

**Brooks & Perkins, Inc. dba B&P Manufacturing**  
8051 E. Boon (34) Road • Cadillac, MI, USA 49601-9013  
ph 1.231.775.2229 • fax 1.231.775.0013  
milsales@bpmfg.com

Cage 3C7W0 • DUNS 118572317  
**Woman Owned (WBENC) • HUBZone Small Business**  
ISO 9001:2008 Registered

**bpmfgdefense.com**